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#### (57) Abstract

Solid vaccine compositions comprise an antigenic substance, a saponin and a polycationic adjuvant such as DEAE-dextran. The antigenic substance gives rise to antibodies either for the purpose of fighting infections or for other purposes: for example, antibodies against GnRH can modulate fertility. The combination of a saponin and a polycationic adjuvant gives the vaccine improved longevity and enables it to be used as an implant.

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1 <u>VACCINES</u>

3 This invention relates to vaccines.

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Vaccines have classically been used in the prevention of disease. An antigen having antigenic characteristics of a disease-causing entity (such as a microbe or toxin) is parenterally administered to man or another animal, and the animal's immune system is stimulated to produce antibodies which will react both with the antigen administered and the disease-causing agent itself.

More recently, vaccines have also been used for other purposes, particularly in the modulation of hormonal activity. Antibodies generated against a hormone antigen may cross react with endogenous hormone in the animal's body. A primary (but not exclusive) application of this new vaccine technology is the production of vaccines for fertility control.

The antigenicity of many potential antigens is frequently enhanced by the co-application of antigens with immunoadjuvants, which may be regarded as substances which, while not necessarily being antigenic themselves, potentiate or enhance an animal's immune response to the challenging antigen.

A wide range of adjuvants is known. Examples include freund's complete and incomplete adjuvants (FCA and FIA), saponins, aluminium compounds, including aluminium phosphate and aluminium hydroxide (particularly in the form known as alhydrogel), polycationic electrolytes, polyanionic electrolytes, muramyl dipeptide and Adjuvant 65, which contains highly refined peanut oil and chemically pure mannide monocleate and aluminium monostearate as emulsifier and stabiliser respectively.

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Even with the availability of the above and many other adjuvants, it is sometimes difficult to formulate vaccines for inducing antibodies against particular antigens. Gonadotrophin releasing hormone (GnRH, otherwise known as luteinising hormone releasing hormone (LHRH) is a case in point.

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14 It is commercially desirable to formulate a GnRH 15 vaccine for veterinary use, particularly but not 16 exclusively for domestic livestock. An antigen GnRH 17 preparation is useful as a fertility regulating or an 18 immunological neutering vaccine in male (for immunocastration) and female (for immunospaying) 19 20 It is indicative of the difficulties of animals. 21 formulating a GnRH vaccine that the neutering 22 properties of GnRH have been known since 1972, but it is only now that vaccines based on GnRH are beginning 23 to emerge commercially [Hoskinson et al, 24 25 Biotech, 4, 166-170(1990)]. The utility of a GnRH vaccine is demonstrated by the experiences of 26 27 Australian stock farmers. In extensively grazed cattle raised for beef, up to 80% of the cull cows can 28 29 become pregnant, thereby causing the farmer considerable economic loss at slaughter because the 30 31 carcase value is downgraded.

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GnRH can be formulated as a vaccine with Freund's complete adjuvant (FCA), which comprises a suspension of heat-killed M. tuberculosis mycobacteria in mineral oil containing a surfactant. Although FCA is recognised as a powerful adjuvant, it has not found wide application outside the laboratory because of the adverse tissue reaction it provokes in recipient animals. In fact, FCA is banned from veterinary use. 

A different approach to the problem is disclosed in WO-A-8706129, which suggests the use of an implant containing microencapsulated immunogens of GnRH (or another antigen) within a biodegradable polymer. level of development of this technology as a practical is still unclear; however, no commercial product based on the technology appears yet to have been launched.

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The only GnRH vaccine on the market is a two-shot mineral oil based emulsion vaccine in accordance with the teaching of WO-A-8801177 [Hoskinson et al, Aust J. Biotech, 4 166-170 (1990)]. Although excellent results can be obtained by the use of such a vaccine, it would be desirable to eliminate the necessity of having oil present, and it would also be desirable to improve the longevity of action of the vaccine so that two shots were not required. The problem with having the mineral oil present, is that it can cause localised irritation at the site of injection or implantation, leading among other undesirable effects, to the formation of sterile abscesses and granulomas; further, it is generally desirable to avoid the use of petrochemical-derived

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materials in preparations administered to animals,
particularly parenterally.

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The problem with a two-shot vaccine is more of a practical one for the farmer. The farmer will want to muster his livestock once a year in order to tag the herd and also for other veterinary purposes. vaccine can therefore be conveniently administered at the mustering. However, if a second muster is needed several weeks later for a second, booster vaccination, this represents a considerable expenditure of effort purely for vaccination purposes, as there is otherwise no need for the second muster. In pastoral regions where ovine footrot is a problem, there is a need for two or more booster vaccinations to maintain high sheep during the critical antibody levels in the season. Longevity of action is therefore a desirable goal for a vaccine in order to avoid the unnecessary handling of animals.

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21 It can be seen that there is a need for a vaccine which at least partially solves one or both of the two 22 Furthermore, it would be 23 problems discussed above. preferred if the action of the vaccine was reversible, 24 25 particularly for a fertility-regulating vaccine such as 26 one based on GnRH, so as to widen the potential market 27 for the vaccine, for example to include horses. 28 Further, it would be preferred if an effective vaccine 29 could be formulated in solid form, which resulted in minimal tissue reaction at the implantation site and 30 31 which conferred user safety by minimising the possibility of a farmer injecting himself with the 32

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formulation and was able to provide impr ved shelf life 1 stability. 2

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According to a first aspect of the present invention, 4

there is provided a solid vaccine composition 5

comprising an antigenic substance capable of inducing

the generation of antibodies on parenteral 7

administration to an animal, a saponin and a 8

polycationic adjuvant. 9

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Although saponin and polycationic compounds have 11 individually been used as adjuvants in the past, as 12 have many other adjuvants, the art does not seem to 13 have realised that this particular combination of 14 adjuvants, when formulated as a solid, has particularly 15 beneficial properties when used in a vaccine in 16

accordance with this invention. 17

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In the art, Solyom (Dev. Biol. Stand 34 169-178 (1977)) 19 has separately evaluated DEAE-dextran (a polycationic 20 adjuvant) and saponin in foot and mouth disease 21 Mitev et al (Vet. Med. Nauki. 12 16-22 22 (1975)) teaches that vaccines containing DEAE-dextran 23 are generally inferior to oil-based vaccines; it is 24 also suggested that saponin is a better sole adjuvant 25 that DEAE-dextran. Gorskii (Uchenye Zap. Kazans. Vet. 26 <u>Inst.</u> 122 48-49 (1976)) takes the opposite view to 27 Mitev et al and teaches that DEAE-dextran is a superior 28 adjuvant to saponin for foot and mouth disease virus. 29 The efficacy of saponin, DEAE-dextran and aluminium 30 hydroxide in a foot and mouth disease vaccine have also 31 been evaluated in pig trials; here, DEAE-dextran 32 performed better than Al(OH), or saponin (Sellers and

Herniman Brit. Vet. J. 30 440-445 (1974)). The short 1 lived nature f the immune response elicited to foot 2 3 and mouth disease by DEAE-dextran or saponin has been 4 described by Anderson et al (Res. in Vet. Sci. 12 In contrast, this group demonstrate 351-357 (1971)). 5 6 that oil-based emulsion adjuvants have longevity. 7 superior efficacy of Freund's adjuvant to others such as DEAE-dextran is described by Beh and Lascelles 8 9 (Immunology 54 487-495 (1985)). Indeed, these authors state that no interactions between the different 10 classes of adjuvant examined is observed. WO-A-8801177 11 12 teaches synergy between an oil adjuvant and a polycationic adjuvant; although this formulation is 13 efficacious with GnRH and exhibits longevity, it relies 14 15 on the presence of an oil-based emulsion; and the present invention avoids the use of oil. 16 This type of synergy (where the immune response exceeds the sum of 17 the immune responses of the individual components) is 18 19 also observed by using dextran sulphate (a polyanionic adjuvant) in conjunction with saponin, Vanselow et al 20 21 (Vet. Rec. 117 37-43 (1985)). WO 88/07547 teaches that the combination of DEAE-dextran and saponin in solution 22 23 is useful at eliciting antibody when mixed with 24 antigen; however it is known that such combinations, or 25 the use of these adjuvants singly in solution, results 26 in a short-lived immune response of little or no practical veterinary value. 27 In contrast. 28 formulation of these adjuvants into a solid implant 29 vaccine by the particular methods described here provides the basis for veterinary vaccines with 30 longevity. 31

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In a vaccine in accordance with th present invention, 1 the antigenic substance may give rise to antibodies 2 against a disease-causing agent, or against an agent 3 (such as a hormone) which does not normally give rise 4 The disease causing agent may be a to a disease. 5 structural component or toxin of a virus, bacterium or 6 Examples of virally-caused diseases other microbe. 7 which may be controlled by means of the present 8 invention include foot and mouth disease (FMD), 9 infectious bursal disease (IBD), Newcastle disease, 10 rabies, egg drop syndrome virus (EDS75) disease in 11 poultry, calcivirus, rhinotracheitis in cattle, bovine 12 ephemeral fever (BEF) and respiratory virus, among 13 14 others. Examples of bacterially-caused diseases include 15 botulism, clostridial infections, foot rot (for a 16 vaccine against which the antigenic substance may 17 comprise Bacterioides nodusus recombinant pili), 18 Caseous Lymphadenitis CLA in sheep caused by 19 Corvnebacterium pseudotuberculosis toxin, among others. 20 Other microbial, such as fungal or protozoal, 21

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present invention.

Of the vaccines in accordance with this invention which caused the generation of antibodies against non-disease-causing agents, a vaccine against GnRH is one of the most preferred. Vaccines against other peptide hormones (for example growth hormone) are also commercially significant as are vaccines against certain non-peptide hormones, for example steroid hormones.

infections may also be controlled by means of the

The antigenic substanc may consist of the entity 1 against which antibodi s are to be raised. This may 2 frequently be the case when the antigenic substance is 3 characteristic of a disease-causing agent. However, in 4 some cases (particularly but not exclusively those 5 cases where it is desired to raise antibodies against 6 non-disease-causing agents), the antigenic substance 7 may comprise a target antigenic moiety conjugated to a 8 The carrier will generally be selected so as 9 not to be recognised as "self" by the animal to which 10 the vaccine is to be administered. Suitable carriers 11 include albumins including ovalbumin (not for poultry), 12 bovine serum albumin (not for cattle), human serum 13 albumin (not for humans) and other albumins. 14 Alternatively, the carrier may be a different protein 15 or other molecule. Examples of proteinaceous carriers 16 17 other than albumin include keyhole limpet haemocyanin and beta-galactosidase, among others. It is not 18 necessary for the carrier either to be a protein or 19 even proteinaceous, but such carriers are preferred. 20 21 Carriers may in general be available from Sigma, Pierce 22 or Bio Rad, or any other convenient supplier.

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The nature of the implant vaccine described here also lends itself to the use of several antigens either linked to the same or different carriers. Similarly, in cases where immunological problems such as antigen competition occur or when one antigen preparation inacivates another via mixing, the implant vaccine may be formulated so that different antigens are presented in distinct implants keeping individual antigens separate.

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target antigenic moi ty may be conjugated to the 1 carrier, when a carrier is used, by any convenient 2 Suitable conjugators include glutaraldehyde, 3 toluene diisocyanate, carbodiimide, or any other 4 suitable conjugator, which may effect a linkage through 5 a carboxyamino group. Such groups may be created by 6 means of activated diacid, such as an acid dichloride 7 Disuccinimidyl compounds are or an acid anhydride. 8 particularly suitable, especially disuccinimidyl 9 tartrate and disuccinimidyl suberate, both of which are 10 available from Pierce, as are many of the other 11 conjugators that are preferred for use in this 12 Other acceptable conjugators effect a 13 linkage through thiol groups as disulphides or 14 thioethers; suitable conjugators include SPDP and other 15 aminodisulphydril cross-linkers and double agents such 16 as MBS. 17

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The amount of antigenic substance present in each 19 vaccine dose will of course depend on the identity of 20 the antigenic substance and whether it is conjugated 21 with a carrier. Typically, for a conjugate vaccine it 22 may be expected that the amount of material 23 administered per injection should be from  $10\mu g$  to 10mg. 24 For example in a GnRH vaccine, 2mg of conjugates may be 25 present of which 100 to 800µg would be GnRH (typically 26 200µg of GnRH) and 1.9 to 1.2mg would be carrier. 27 These amounts are purely illustrative and indicate 28 suitable levels for GnRH vaccines. 29

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The saponin may be obtained from any convenient source.

Saponin is available from Sigma Chemical Co, USA, and a
particularly purified and lyophilised form is available

from Superfos Biosector A/S, Denmark, under the trade mark QUIL-A. It should be noted that it is not a prerequsite that a single species be used; mixtures of different saponins are quite acceptable.Preferred saponins include those disclosed in WO-A-8809336.

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The amount of saponin present can be any appropriate amount. Amounts of from  $50\mu g$  to 50mg may be suitable, for example, from  $500\mu g$  to 5mg; an amount of about 1mg may be found to be particularly appropriate.

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12 The polycationic adjuvant may be any suitable such 13 adjuvant, particularly including those disclosed in WO-A-8801177. Diethylaminoethyl dextran (DEAE-dextran) 14 15 is particularly useful and may be supplied as the free 16 base or the hydrochloride or any other appropriate acid addition salt. Other suitable polycationic adjuvants 17 include polylysine, polyethyleneimine and chitosan, 18 19 which again may be supplied either as the free base or as an acid addition salt. The polycationic adjuvant 20 may be buffered to be at or near physiological pH, as 21 22 will subsequently be described.

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It should be noted that the invention contemplates the 24 25 use of a conjugate of the antigenic substance and polycationic adjuvant as well as mere mixtures of two 26 27 separate components. The antigenic moiety and polycationic moiety may therefore be covalently 28 either directly or by means of a linking 29 attached, 30 element.

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32 A vaccine in accordance with the invention can 33 optionally contain certain other components. In

particular, the vaccine may contain a filler. preferred filler is calcium phosphate, particularly dibasic calcium phosphate dihydrate. A particularly suitable form of dibasic calcium phosphate dihydrate is sold under the trade mark EMCOMPRESS by Edward Mendell Co. Inc., Carmel, New York, USA. This preparation conforms to USP XX/FCC III. The average particle size of the calcium phosphate (or any other filler) may range from 20 to 200 $\mu$ m, with 50 to 150 $\mu$ m being a typical range. Average particle sizes of about 100 $\mu m$ Alternative fillers may also be in the are common. form of biodegradable polymers (see later). 

The amount of calcium phosphate or equivalent filler may be such as to adjust the volume of the vaccine composition to a convenient amount. For example, a convenient maximum volume might be 1ml, but the circumstances will vary from case to case. The amount of calcium phosphate (or total filler) per unit dose vaccine formulation may range from 10mg to 1g, with from 20mg to 200mg being typical. The filler may comprise from 5 to 95% w/w of the weight of the formulation, with from 30 to 80% w/w being typical.

 A further filler, which may for example be used in conjunction with the preferred calcium phosphate described above, is lactose. A suitable source of anhydrous lactose is direct compression lactose, such as that sold under the trade mark DCLactose 21 by De Melkindustrie Veghel BV of Veghel, The Netherlands. This formulation of anhydrous lactose satisfies the requirements of USP XXI/NF XVI. The amount of lactose

- present can vary from 0 to 15% w/w, for example from 5 to 10% w/w, based n the total weight of the vaccine
- 3 formulation.

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- 5 Another filler which may be used is cholesterol. A
- 6 suitable source is the USP grade from Croda Inc, USA.
- 7 The amount of cholesterol present may vary from 0 to
- 8 80% w/w, for example from 25 to 50% w/w, based on the
- 9 total weight of the vaccine formulation.

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- 11 Other (generally dry) fillers may be present, for 12\*p+91Xexample, sodium calcium hypophosphate or dry (for
- 13 example freeze dried) aluminium hydroxide may be used
- 14 as a filler.

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- 16 Because preferred formulations of vaccines in
- 17 accordance with the invention include tablets and
- 18 extrusions, the presence of a lubricant to aid in
- 19 formulation is desirable. Any suitable lubricant, such
- 20 as magnesium stearate, can be used, but it is generally
- 21 preferred for the lubricant to comprise a hydrogenated
- vegetable oil, such as that sold under the trade mark
- 23 LUBRITAB by Edward Mendell Co, Inc, Carmel, New York,
- 24 USA.

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- The lubricant may be present in an amount up to 5% w/w,
- 27 based on the total weight of the vaccine formulation,
- but is generally present in a range of from 0.5 to 2.5%
- 29 w/w.

- 31 Other adjuvants or components which stimulate the
- 32 immune response may be present in vaccine formulations
- 33 in accordance with the invention, if desired. For

example, muramyl dipeptid may be present. Lipid-based products may also be present for this purpose.

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A buffer may be present, for example to counteract the effect that the polycationic adjuvant has on the pH when the vaccine is administered.

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8 Other acceptable excipients can be present in the 9 vaccine formulation in suitable amounts. It is 10 however, not necessary for any other ingredients to be 11 present.

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The vaccines in accordance with the invention are solid and may therefore be in the form of a powder or granules, either of which may optionally be encapsulated, or compressed or otherwise prepared to form a tablet, bolus or extruded strip which may be cut or otherwise post-formed to any convenient length and/or shape.

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In view of the generally solid nature of vaccines in accordance with the invention, they will generally be dry. This is not to mean that the vaccine as a whole, or any of the ingredients, is necessarily anhydrous.

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Vaccines in accordance with the invention may be 26 implantable and/or injectable, and will therefore for 27 preference be sterile. A subcutaneously implantable 28 vaccine is preferred, but an intramuscularly 29 implantable vaccine is also viable. Intraperitoneally 30 implantable vaccines are less preferred but may be 31 suitable in some circumstances. It will not generally 32 be appropriate to implant or inject vaccines in 33

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accordance with the invention intravenously, as saponins have a powerful lytic effect on r d blood cells.

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Although there may be some applications in which the 5 present invention is suitable for treating humans, 6 species of animals which can usefully be treated by 7 means of the present invention include cattle, pigs, 8 sheep, deer, camels, horses, dogs and cats, to give but 9 a few examples. In each of these and other species the 10 vaccines of the invention can be used for conventional 11 In addition, in purposes for the treatment of disease. 12 each of these and other species, vaccines in accordance 13 with the invention can be used for purposes other than 14 preventing disease, for example for modulating hormone 15 activity, particularly fertility hormone activity. 16 cattle, vaccines in accordance with the invention may 17 be used bio-chemically to immunologically neuter bulls 18 Immunoneutering of sheep and pigs is also a 19 and cows. particularly preferred application. Immunocastration 20 of ram lambs destined for the prime lamb market is a 21 22 specific example.

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29 30 It is by no means necessary for vaccines in accordance with the invention to be restricted to having a single function. Disease-preventing vaccines may be multifunctional, as may hormone activity-modulating vaccines. Additionally, vaccines in accordance with the invention can combine very different activities, such as disease prevention and hormone activity regulation.

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Vaccines in accordance with the invention can be prepared by any convenient method, all of which are within the scope of the invention. It may be appropriate under some circumstances to prepare vaccines merely by adequately admixing the ingredients. According to a second aspect of the invention, therefore, there is provided a process for the preparation of a vaccine, the process comprising admixing (a) an antigenic substance capable of inducing the generation of antibodies on parenteral administration to an animal, (b) a saponin and (c) a polycationic adjuvant. 

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A particularly preferred way to prepare a vaccine in accordance with the first aspect of the invention involves freeze drying the components from a (for example aqueous) solution. For some reason that is not entirely clear, but may be to do with the degree of intimate admixture obtainable by such a process, vaccines prepared in this method have been found to be very satisfactory.

According to a third aspect of the present invention, therefore, there is provided a process for the preparation of a vaccine, the process comprising lyophilising a solution (for example an aqueous solution) of (a) an antigenic substance capable of inducing the generation of antibodies on parenteral administration to an animal, (b) a saponin and (c) a polycationic adjuvant.

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The solution is preferably stirred thoroughly (for example, for at least 2 hours or even 24 hours or more) prior to lyophilisation for optimum results.

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The solution will generally be aqueous and may include a buffer to bring the pH of the solution near to neutrality and/or physiological pH.

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In certain cases (for example to prolong the release of active vaccine constituent) it may be preferred to admix the antigenic substance and the two adjuvants with the fillers by wet granulation and lyophilise the common mixture.

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Although under some circumstances, as discussed above, the antigenic substance and the two adjuvants (the saponin and the polycationic adjuvant) can be lyophilised from a common solution, it may under some circumstances be possible to prepare satisfactorily an immunoadjuvant composition, to which the antigenic substance can subsequently be added.

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According to a fourth aspect of the present invention, therefore, there is provided an immunoadjuvant comprising a saponin and a polycationic adjuvant.

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As discussed above, vaccines in accordance with the 27 invention are preferably solid. 28 The vaccine may for preference be in tablet form or be formed by extrusion 29 to a desired length. 30 A vaccine including its active components in accordance with the invention may be 31 The coat may be water impermeable but 32 coated. 33 erodible, so that after a suitable period of time the

coat will dissolve or otherwise break down to enable 1 release of the active components of the vaccine. 2 possible in this way to provide a plurality of 3 implants, ranging from being non-coated to each having 4 a coat of particular thickness and/or erodibility 5 characteristics such that, for example, one implant 6 might release active components immediately to provide 7 a primary sensitising dose while others may release 8 weeks or even months later to provide boosting doses 9 and thereby extend the longevity of the immune 10 11 response.

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A variety of materials can be used for the coat, 13 whether as an erodible or biodegradable coat. 14 Polyesters constitute a preferred category 15 erodible/biodegradable encapsulating polymers that are 16 also biocompatible; examples include polylactide, 17 polyglycolide and poly(lactide-co-glycolide) such as 18 those sold under the trade mark MEDISORB by the Dupont 19 Company, USA., poly(hydroxybutyric acid) such as that 20 sold by Chemie Holding, Linz, Austria, 21 poly(hydroxybutyric acid-co-valeric acid) such as that 22 sold by Aldrich Chemicals, USA, or ICI, UK. Other 23 suitable erodible biodegradable polymers include 24 polyacetals, polyorthoesters and polyorthocarbonates 25 as is disclosed in EP-A-0052510 (Syntex). It will be 26 appreciated that coatings can conveniently be made from 27 a mixture of the above or other polymers, particularly 28 when ester derivatives are used. 29

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The coat may alternatively remain essentially intact after implantation; it may be semi-permeable to ensure adequate leaching out of ingredient. The coat may be

non-biodegradable if desired. Cellulose derivatives 1 constitute a suitable category of polymer; examples 2 include ethyl cellulose, such as that sold under the 3 trade mark ETHOCELL by Dow Chemical Co, USA, methyl 4 cellulose, such as that sold under the trade mark 5 METHOCELL by Dow Chemical Co, USA 6 hydroxypropylmethyl cellulose, such as that sold under 7 the trade mark PHARMACOAT by Shinetsu Chemical Co of 8 Methacrylate derivatives form another suitable 9 Japan. Examples include a 1:2 poly (methacrylic acid, 10 class. methylmethacrylate) polymer sold under the trade mark 11 EUDRAGIT S100 by Rohm Pharma, West Germany and 1:2:1 12 poly (butylmethacrylate, methacrylate, 13 methylmethacrylate) polymer sold under the trade mark 14 EUDRAGIT E100 also by Rohm Pharma. 15

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It should be noted that the invention in certain 17 circumstances (for example to allow enable pulsed 18 antigen/adjuvant release at delayed time intervals) 19 contemplates coating granules of the active 20 antigen/adjuvant mix itself by solvent evaporation onto 21 22 granules, wet granulation or fluidised bed spray coating or other means, with a mixture of the above or 23 other erodible or biodegradable polymers prior to 24 formulating into a vaccine as granulates or 25 compressed tablets. Such polymer coated granules are 26 particularly useful as vaccine implants when used in 27 28 conjunction with cholesterol as a filler.

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According to a fifth aspect of the invention, there is provided a method of treating a human or another animal, the method comprising administering a vaccine in accordance with the first aspect of the invention.

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1 The invention therefor encompasses the use of (a) an 2 antigenic substance capable of inducing the g neration 3 of antibodies on parenteral administration to an 4 animal, (b) a saponin and (c) a polycationic adjuvant 5 in the preparation of a vaccine. 6 7 As vaccines in accordance with the first aspect of the 8 invention can be used as one-shot vaccines, a single 9 shot constitutes the preferred treatment regimen. 10 However, the use of two- and multiple-shots is not 11 ruled out, if the circumstances (or preference) 12 If more than one administration is required, 13 the time between administrations is preferably such as 14 to give rise to an effective anamnestic response. 15 16 The invention will now be illustrated by the following 17 examples. 18 19 20 EXAMPLE 1 21 The following examples illustrate the preparation of an 22 antigenic peptide-protein conjugate in particular a 23 GnRH based product for fertility control. 24 25 26 A Preparation of Antigen (Peptide-Protein Conjugate) 27 28 1g of GnRH modified at its carboxyl terminus from -gly 29 amide to a -gly acid is added to 1g of ovalbumin in 30 water. This is followed by the addition of a 25-fold 31 molar excess over the peptide of 1-ethyl-3-(3-dimethyl 32 aminopropyl) carbodiimide hydrochloride, giving a 0.25M

The pH of the mixture is controlled at solution. 1 between 6.5 and 7 by titration with 1M hydrochloric 2 3 acid for at least 5 hours, followed by dialysis against water and then reaction in 0.5M hydroxylamine at pH 7 4 The final reaction mix is dialysed for 5 hours. 5 against water, filtered through a 0.2 micron membrane 6 Progress of the reaction to form 7 and freeze dried. peptide-protein conjugate, and dialysis to remove 8 unconjugated low molecular weight by-products is 9 10 monitored by analytical HPLC. The peptide content of the conjugate is determined by differential amino acid 11 12 analysis relative to the amino acid content of carrier 13 protein alone. (The treatment with hydroxylamine helps 14 obtain a water-soluble product with consistent peptide 15 content.)

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#### B Preparation of Adjuvant

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30g of DEAE-dextran (eg from Pharmacia, Sweden, 20 Sigma Chemical Co, USA) is mixed with 4.2g of saponin 21 22 (eg from Sigma Chemical Co, USA or as a lyophilised 23 preparation such as that sold under the trade mark 24 QUIL-A from Superfos Biosector A/S, Denmark) and 2g of solid tris-(hydroxymethyl)aminomethane (eg Trizma Base 25 Sigma Chemical Co, USA). The mixture is dissolved in 26 distilled water (1.75 litres) and adjusted to pH 7  $\pm$ 27 0.2 units with a 2M aqueous solution of Trizma (pH 28 29 10.5).

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C Preparation of Antigen-Adjuvant Mixture
Antigen peptide-protein conjugate prepared as described

above, is then added to the n utralised adjuvant solution and dissolved by gentle mixing at ambient temperature (20°C). The solution is stirred thoroughly

for at least 24 hours, prior to freeze drying. The dried antigen-adjuvant mix is passed through a

8 stainless steel sieve (350µm mesh) prior to tablet

9 preparation.

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#### EXAMPLE 2

12 13

# <u> Tablet Preparation</u>

14

15 A formulation to make a 100g powdered mixture for 16 compressing into tablets (implants) is as follows:

17

		mg/tablet
·	100g Batch	(average)
EMCOMPRESS Calcium phosphate	72.5g	170
DC-Lactose	8.0g	19
LUBRITAB Hydrogenated		
vegetable oil '	2.5g	6
Antigen/Adjuvant mix from		
Example 1	17.0g	40
TOTAL WEIGHT	: 100.0g	235mg
	DC-Lactose LUBRITAB Hydrogenated vegetable oil Antigen/Adjuvant mix from Example 1	EMCOMPRESS Calcium phosphate 72.5g DC-Lactose 8.0g LUBRITAB Hydrogenated vegetable oil 2.5g Antigen/Adjuvant mix from

30

The batch is prepared by mixing the calcium phosphate and the lactose together in a tumble mixer at 27rpm for minutes. The antigen/adjuvant mix from Example 1 is

1 then added, and the mixture is blended t gether for a 2 further 15 minutes in an ERWEKA AR400 (trade mark) cube 3 mixer from Erweka Apparatebau GmbH, Heusenstama, West The resulting mixture was sieved through a 4 Germany.  $350\mu\text{m}$  mesh, and the hydrogenated vegetable oil was 5 added to the sieved mixture and then blended for 15 6 7 minutes, again in the ERWEKA AR400 cube mixer. 8 The blended mixture of ingredients is compressed into tablets in a 4.5mm punch and dye, using the MANESTY SP1

9 10 11 (trade mark) single punch tabletting machine from Manesty Machines Ltd, Liverpool, UK. 12 The resulting 13 tablets weighed 235mg ± 23mg, had a diameter of 4.5mm 14 and a length of 8.6  $\pm$  0.6mm.

15

# EXAMPLE 3

16 17

The procedure of Example 1 was followed, except that 18 19 the proportions of the adjuvants, buffer and antigenic 20 conjugate were as follows:

21

22	Conjugate (GnRH-ovalbumin)	200mg
23	DEAE-dextran	6.0g
24	Trizma .	400mg
25	Saponin	840mc

26

27 The DEAE-dextran, Trizma and Saponin were made up in 350ml distilled water and adjusted to pH 7 with 2M 28 29 A conjugate was then added to this solution, 30 which was thoroughly mixed for 24 hours and then freeze 31 The resulting antigen/adjuvant mix was sieved  $(350\mu m \text{ mesh})$ , then mixed with the other components in 32 33 the amounts given below to form implants:

,, \_ / 1/ 07022

33

1 EMCOMPRESS Calcium Phosphate 30.31g 2 3.37g DC-Lactos 3 LUBRITAB hydrogenated 4 1.04g vegetable oil 5 6.88g Antigen/Adjuvant Mix 6 7 TOTAL WEIGHT: 41.6g 8 9 This mixture yielded up to 175 implants weighing 10 Each implant contained approximately 235mg each. 11 approximately 1.1mg of conjugate, equivalent to about 12 125µg GnRH. 13 14 15 EXAMPLE 4 16 The tablets produced in Example 3 were used to 17 immunologically castrate rams (Dorset/Merino) as 18 19 follows. 20 The rams were divided into six groups, each of five 21 animals, and dosed with 1, 2 or 3 tablets in one or two 22 implantations by subcutaneous implantation by means of 23 a trocar in the neck region below the ear. 24 25 Testicular weight at various time intervals from the 26 first implantation was measured by orchidometry, a 27 comparative palpation procedure using a graded set of 28 beads for reference. [C.M. Oldham et al Aust. J. Agric. 29 The second implantation was Res. 29, 173-179 (1978)]. 30 4 weeks after the primary implant. The results eight 31 weeks after the first implantation are shown in Figure 32

1 and demonstrate the ability of the implant

3

1 formulation to effect testicular atrophy in mature 2 rams.

3

#### Example 5

5

The implant vaccines were used to examine the effect of 6 changes in immuno-adjuvant formulation on testicular 7 development in growing ram lambs. Groups of 5 second 8 cross ram lambs 5 to 7 weeks of age were immunised 9 subcutaneously in the neck below the ear with various 10 GnRH vaccine implants having varying amounts and 11 treatments of adjuvants. The implants were made as 12 described in Example 3 except that the amounts of 13 DEAE-dextran and/or Saponin were reduced. 14 The amounts of Emcompress calcium phosphate were increased 15 accordingly to maintain implant weights at 16 approximately 235mg. The adjuvants, buffer and antigen 17 conjugates were mixed in aqueous solution for 24 hours 18 prior to freeze drying and incorporation into implants. 19 One implant was given at primary (10) and one at the 20 secondary (20) boost 5 weeks later. The results shown 21 in Table 1 illustrate the effect of varying adjuvant 22 formulation on testicular development in prepubertal 23 Also shown is a dry mixed antigen/adjuvant 24 ram lambs. formulation and a reference oil adjuvant vaccine 25 26 [Hoskinson et al. Aust. J. BIOTECH 4, 166-170 (1990)] 27 at 1mg antigen/2ml dose.

28

29

30

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32

```
Table 1
 1
 2
     Effect of Adjuvant formulation on testicular
 3
     development in ram lambs.
 4
 5
                 Group Mean Testicular weight (q).
 6
 7
 8
 9
                 WEEK: 0(1°)5(2°) 9
                                      13
                                            22
                                                 Antibody
     GROUP
10
                                                 titre
11
                                                 at week 7
12
                                                 (1/5000cpm)
13
14
15
16
                                       17
                                           111
                                                   7,666
17
     1. D1:S1 (STD)
                      10
                            25
                                  16
18
     2. D1:S1
                                      102 N.T.*
                                                   6,016
                            68
                                  66
          (DRY MIX)
                      10
19
                      10
                            57
                                  60
                                      77
                                           N.T.
                                                   7,099
     3. DO.5:S1
20
                                                   5,013
     4. DO.25:S1
                      10
                            55
                                  68
                                      122 N.T.
21
                                                   4,580
     5. DO.S1
                      10
                            78
                                 106
                                      157
                                           N.T.
22
                                                   4,055
23
     6. D1:S0
                     10
                            51
                                  83
                                      124
                                           N.T.
                          100
                                      224 N.T.
                                                     411
     7. DO:SO
                     10
                                 147
24
                                  26
                                       32
                                           74
                                                  10,320
                     10
                            24
25
     8. D1:Q
     9. VAX
                     10
                            25
                                  34
                                       20
                                           78
                                                  10,523
26
                                           >280
                                                      29
     10.CONTROLS
                           108
                                 164
                                      249
                     10
27
28
29
              D1, S1: DEAE-dextran and Saponin are in the
     CODE:
30
     same amounts as in Example 3.
31
```

DO, SO denotes the absence of DEAE-dextran or Saponin. 

STD denotes standard formulation as in Example 3. 

ş

- 1 DRY MIX denotes antigen/adjuvant formulation dry mixed
- 2 only before implant production.
- 3 DO.5, DO.25: DEAE-dextran at one half and one quarter
- 4 respectively the amount in Example 3.
- 5 Q is Quil A Saponin at half the amount of Sigma Saponin
- 6 in Example 3 and each implant has 2 mg antigenic
- 7 conjugate instead of 1.1 mg.
- 8 VAX is the reference oil adjuvanted vaccine.
- 9 CONTROLS are placebo implants which contain
- 10 carbodiimide treated ovalbumin instead of
- 11 GnRH-ovalbumin conjugate.
- 12 N.T. denotes not tested.

13

- 14 Ram lambs are considered sexually competent when
- 15 testicular weight exceeds 120 grams (WO-A-8801177).
- 16 Table 1 shows that DEAE-dextran and Saponin alone or in
- 17 combination retard testicular development in lambs when
- 18 given as adjuvants in GnRH implant vaccines.
- 19 Combinations of the two adjuvants have a more profound
- 20 effect. Admixing the adjuvants and antigens in aqueous
- 21 solution and lyophilising the mixture results in a more
- 22 effective implant than simple dry admixing (compare
- 22 Classic apparent company (company
- 23 groups 1 and 2). The results demonstrate the viability
- of solid implant vaccines in immunologically delaying
- 25 puberty (compare groups 1 and 8 with 10). The
- 26 formulation used gives comparable results to a
- 27 commercial oil-based liquid vaccine (compare groups 1
- 28 and 8 with 9).

29

- 30 Example 6
- 31 The effect of implant GnRH vaccines (single
- 32 administration) on testicular status in growing ram

lambs or mature rams were examined (Tabl 2 and Figure
2 2).

3

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18

Groups of second cross ram lambs (3 to 5 weeks of age) and mature rams (12 months) were immunised subcutaneously by trocar in the neck region below the ear with GnRH vaccine implants: The implants were prepared as indicated for Group 8 in Example 5 (Table 1) in which Quil A saponin was used and each implant (235mg size) contained 2 mg of GnRH conjugate. implants were used uncoated or were coated (10 µm thick) with an under layer of hydroxypropylmethylcellulose ("Pharmacoat" HPMC 615; Shinetsu Chemical Co Ltd. Japan) to prepare a suitable surface for the main coat (80 $\mu$ m thick) of "Medisorb" 100DL lactide polymer (80-110k Daltons) applied in acetone: isopropanol (70:30 W/W) A protecting coat of HPMC 615 (10 $\mu$ m thick) solvent. was finally applied.

19 20

21

22

The implants were pan coated using an Erweka AR 400 drive unit, a 9.5 litre (type DK) coating pan and an Aeromatic (type Strea-1) spraying device with ER 39 nozzle (1.1 mm orifice).

2324

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Table 2
1
2
3
                         Group mean testicular weight (g).
4
5
 6
                                  0 5 7 10 15
                          Week
7
    Group A
8
9
10
    Ram Lambs (n=7)
11
    1. Q I (10 only)
                                  14 12 19
                                             41
                                                 80
12
    2. Coated QI (10 only)
                                  10 19
                                         30
                                             65
                                                 121
13
    3. QI + coated QI (10 only)
                                                 61
                                  10 14 21
                                             31
14
    4. QI (10 then 20 at week 5)
                                        14
                                             16
                                                 19
                                  10 14
15
    5. VAX (1° then 2° at week 5)
                                        11
                                             16
                                                 10
                                  10 13
16
                                  10
                                     28
                                        38
                                             78
                                                 118
    6. Controls
17
18
19
                   Week 0 4 8 12 16
20
    GROUP B
21
    Mature Rams (n=8)
22
23
                      234 208 138 144
     1. QI (10 only)
                                            162
24
     2. Controls
                        244 220 222
                                      209
                                            210
25
26
27
           QI denotes an implant prepared with Quil A
    CODE
28
     Saponin and 2mg antigen conjugate as in Example 5,
29
     Table 1 Group 8.
30
    Coated QI denotes that the implant was subsequently
31
    coated as described in the text.
32
```

VAX is the reference oil adjuvant vaccine.

1 Controls are placebo implants as described in Table 2.

77 W 2 1/ UTUJA

The results demonstrate that a single implantation in either immature or mature rams will suppress or regress testicular development. Whilst a secondary boost enhances the effect, a coated implant given at the same time as the first implantation allows for implants with a delayed release (compare Groups A 3 and A 4).

In another group of ram lambs an uncoated implant prepared according to Example 3 was given to each lamb in conjunction with an implant that contained cholesterol filler in various amounts in place of calcium phosphate. The results are shown in Figure 2 and demonstrate that the use of cholesterol as an additional filler (between 20% and 80% of implant weight) can be used to advantage in constructing solid vaccines suitable for single implantations.

#### EXAMPLE 7

In order to demonstrate the solid implant vaccine approach for disease applications in animals we undertook experiments to test serological responses to In each case the a number of relevant antigens. antigens were produced by Arthur Webster Pty. Ltd. (an Australian veterinary vaccine manufacturer) of Sydney, The example shown is a solid implant Australia. vaccine for ovine footrot and is preared from concentrated purified <u>Bacteroides nodosus</u> pilus antigens derived from recombinant Pseudomanas aeruginosa representing the nine B. nodosus serogroups 

?

1	_	wer mixed together before
2	blending into vaccine. The	e aqueous solution of antigen
3	representing 100 doses wa	as freeze dri d. Th dried
4	mixture was then formu	lated with the following
5	components in a manner si	milar to that described for
6	Example 3.	
7		
8	DEAE-dextran	3.4g
9	Trizma	230mg
10	Saponin	480mg
11	Dried Antigen mix	100 doses

Water

The mixture was carefully stirred to dissolve the components and the pH was adjusted to 7.0 with 2M Trizma. The solution was stirred for 24 hours at  $20^{\circ}$ C prior to freeze drying. The dried antigen/adjuvant mix was sieved through a  $350\mu$ m stainless steel mesh.

200ml

Formulations were made to contain the equivalent of either one dose (A) or about half dose (B) of antigen per implant as follows:

23		A	В
24	EMCOMPRESS Calcium Phosphate	8.7g	9.6g
25	DC-Lactose	0.97g	1.07g
26	Lubritab	0.3g	0.3g
27	Antigen/Adjuvant	2.0g	1.0g

Implants were made as described in Examples 2 and 3 and administered via trocar. A single implant was used at each vaccination except where designated as "A+B" in Table 3 below - in these cases the animals were vaccinated both with one A and with one B tablet at the

same time at the same site. An oil adjuvanted liquid 1 vaccine in 1ml volume served as a reference standard -2 this was prepared from the same antigen mix at the dose 3 level of the A implants. 4 5 Groups of 8 sheep were immunised with a 4 week 6 interdose interval. To illustrate the immune response, 7 individual sera were tested for response to each of 5 8 serogroups (A,B,C,D, and I); results presented below 9 (Table 3) are grand geometric means (GGM) i.e. the mean 10 of the geometric means for the 5 serogroups. 11 from the sheep were tested at various intervals during 12 the trial using a normal microtitre plate agglutination 13 14 assay. 15 16 17 Table 3 18 Antibody titrations for footrot vaccines 19 20 21 GMM at various time intervals 22 23 0(1<sup>0</sup>) 4 (22) WEEK\_ 24 VACCINE GROUP 7 25 26 A(1°)/A(2°) 27 NT 760 4020 1440 A(1°)/B(2°) 28 NT 830 4160 1350  $(A + B) 1^{\circ}$  only 29 NT 760 790 NT

NT

60

250

70

1330

70

770

NT

31 32

30

Standard 10, 20

Controls

```
The following codes designate the vaccine treatment:
1
2
          A(1^{0}), A(2^{0}):
                              Implant A at first dose
3
                             /Implant A at boost.
4
5
          A(10), B(20):
                              Implant A at first dose
6
                             /Implant B at boost.
7
8
                             Two implants A and B at
           (A + B) 1^{O} only:
9
                             first dose, no boost dose.
10
11
          Standard 10, 20:
                             Conventional oil vaccine at
12
                             first dose. Conventional oil
13
                             vaccine at boost.
14
15
                             Unvaccinated sheep.
16
          Controls:
17
                             Denotes not tested
          N.T.:
18
19
20
     The results clearly show the solid implant formulations
21
     stimulate relatively higher levels of antibody
22
     production than the reference oil adjuvanted vaccine,
23
     provided that a second dose (boost) is given.
24
     results are particularly significant in that the
25
     implants provide suitable levels of antibody in a
26
     regimen commensurate with current farm management
27
                 Implants coated with different thicknesses
28
     practices.
     of polymer would provide the basis of booster effects
29
     from a single implantation strategy.
30
31
     Similar positive results for the solid implant vaccine
```

approach were obtained with Caseous lymphadenitis

32

antigen in sheep, Botulinum in cattle and Bovine
Ephemeral Fever, when compared with the conventional
liquid vaccines currently used for these diseases.

In all implantations, whether for hormone or disease
vaccine, the site reactions were trivial and/or

vaccine, the site reactions were trivial and/or non-existent and by two weeks post vaccination had disappeared. In particular the presence of cholesterol in formulated implants has the added advantage of reducing the toxicity of the saponin and may thus decrease the site reaction

12 further.

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1 CLAIMS

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- 3 1. A solid vaccine composition comprising an
- 4 antigenic substance capable of inducing the generation
- 5 of antibodies on parenteral administration to an
- 6 animal, a saponin and a polycationic adjuvant.

7

- 8 2. A vaccine according to Claim 1 wherein the
- 9 antigenic substance gives rise to antibodies against a
- 10 disease causing agent.

11

- 12 3. A vaccine according to Claim 2 wherein the
- 13 disease causing agent comprises bacteria, virus, fungus
- 14 or protozoa.

15

- 16 4. A vaccine according to Claim 3 wherein the
- 17 disease causing agent comprises the bacteria causing
- 18 foot rot, botulism or caseous lymphadenitis (CLA) or
- 19 the viruses causing bovine ephemeral fever (BEF) or
- 20 foot and mouth disease.

21

- 22 5. A vaccine according to Claim 1 wherein the
- 23 antigenic substance gives rise to antibodies against an
- 24 agent which does not normally cause disease.

25

- 26 6. A vaccine according to Claim 5 wherein the agent
- 27 is a peptide or a non-peptide hormone.

28

- 29 7. A vaccine according to Claim 6 wherein the agent
- 30 is gonadotrophin releasing hormone (GnRH).

- 32 8. A vaccine according to Claim 6 wherein the agent
- 33 is growth hormone.

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2

3 9. A vaccine according to claim 1 wher in the

antigenic substance comprises the entity against which

5 antibodies are to be raised.

6

4

7 10. A vaccine according to claim 1 wherein the

8 antigenic substance comprises a target antigenic moiety

9 conjugated to an immunogenic carrier.

10

11 11. A vaccine according to Claim 10 wherein the

12 carrier is a proteinaceous material.

13

14 12. A vaccine according to claim 1, additionally

15 including a filler.

16

17 13. A vaccine according to Claim 12 wherein the filler

18 comprises calcium phosphate.

19

20 14. A vaccine according to Claim 12 wherein the filler

21 comprises cholesterol.

22

23 15. A vaccine according to claim 1 which is formulated

24 as a powder, granules, tablets, boluses or extruded

25 strips.

26

27 16. A vaccine according to claim 15 which is adapted

28 to be implanted into a patient.

29

30 17. A vaccine according to claim 1 for fertility

31 control and immunoneutering of animals.

32

7

X

18. A vaccine composition according to claim 15 which 1 is coated with a polymer which is water impermeable but 2 erodible or is semi-permeable. 3 4 A vaccine composition according to claim 18 5 containing a plurality of implants, the implants having 6 coats of various thicknesses and/or erodibility 7 characteristics such that periodic delivery of the 8 antigen/adjuvant doses can be achieved. 9 10 20. An immunoadjuvant comprising a saponin and a 11 polycationic adjuvant. 12 13 A vaccine according to claim 1 or 14 immunoadjuvant according to claim 20 wherein the 15 polycationic adjuvant comprises diethylaminoethyl 16 dextran (DEAE-dextran) or a salt thereof. 17 18 The preparation of a vaccine according to claim 1 19 by the admixing of: 20 21 (a) an antigenic substance; 22 (b) a saponin; and 23 (c) a polycationic adjuvant. . 24 25 The preparation of a vaccine according to claim 22 26 comprising lyophilising a solution of: 27 28 an antigenic substance; (a) 29 a saponin; and (b) 30 a polycationic adjuvant. 31 (c) 32

1 24. The preparation f a vaccine according to claim 23 wherein the solution is an aqueous solution.

The preparation of a vaccine according to claim 22 wherein an antigenic substance, a saponin and a polycationic adjuvant are admixed by wet granulation optionally in the presence of a filler, and the common

26. The preparation of a vaccine according to claim 1 comprising coating granules of the active antigen/adjuvant mix by solvent evaporation on to the granules, wet granulation, or fluidised spray coating or other means, with a polymer or a soluble mixture of polymers, followed by the formulation into a vaccine as a granulate or compressed tablets.

mixture is lyophilised.

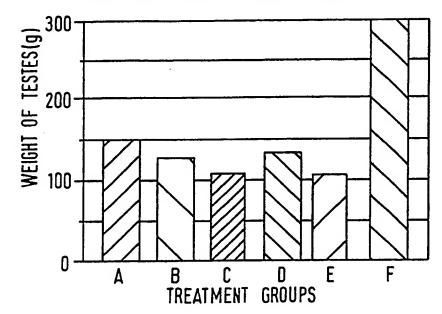
18 27. A method of treating an animal by means of administering a vaccine according to claim 1.

21 28. The use of an antigenic substance capable of inducing the generation of antibodies on parenteral administration to an animal, a saponin and a polycationic adjuvant in the preparation of a solid vaccine composition.

;

FIG.1

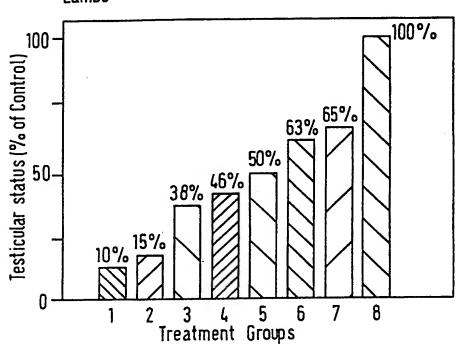




Group A1 implant on 1 occasion
Group B1 implant on 2 occasions
Group C2 implants on 1 occasion
Group D2 implants on 2 occasions
Group E3 implants on 1 occasion
Group F Controls

FIG.2

Effects of cholesterol filler in GnRH Implant Vaccines on Testicular Status in Growing Ram Lambs



- 1. Reference of 1 adjuvant Vaccine 1° followed by 2° 4 weeks later
- 2. D1:S1 implant vaccine 1° followed by 2° 4 weeks later
- 3. D1: S1 Plus D1:S1 with 50% cholesterol filler; 1° only
- 4. D1: S1 Plus D1:S1 with 80% cholesterol filler; 1° only
- 5. D1: S1 Plus D1: S1 with 20% cholesterol filler; 1° only
- 6. D1:S1 Plus D1:S1 with 10% cholesterol filler, 1° only
- 7. D1:S1 Plus D1:S1 with no cholesterol; 1° only
- 8. Controls (1° only); Mean Testicular weight at week 8 is 135g

M. PEIS

EUROPEAN PATENT OFFICE

URTHER INFORMATION CONTINUED FROM THE SECOND SHEET
·
OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE 1
s international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:
Claim numbers 27 because they relate to subject matter not required to be searched by this Authority, namely:
ls. see Rule 39.1(iv) - PCT:
ethod for treatment of the human or animal body by surgery
r therapy, as well as diagnostic methods.
<u> </u>
Claim numbers, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
Claim numbers, because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).
OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING 2
s international Searching Authority found multiple inventions in this international application as follows:
As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims
As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
As only some of the required additional search fees were timely paid by the applicant, this international search report covers only
those claims of the international application for which fees were paid, specifically claims:
No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to
the invention first mentioned in the claims; it is covered by claim numbers:
As all searchable claims could be searched without effort justifying an additional fee, the international Searching Authority did no invite payment of any additional fee.
mark on Protest
The additional search fees were accompanied by applicant's protest.
No protest accompanied the payment of additional search fees.

# ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

GB 9001459

SA 40378

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 07/12/90

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Patent document cited in search report	Publication Patent family member(s)			Publication date
EP-A- 0284406	28-09-88	AU-A- WO-A- JP-T-	1496888 8807547 1502753	02-11-88 06-10-88 21-09-89
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